



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

646.9910

Job Sheet 179588



Part No: 646.9910

Job Qty: 12 ea

Part Name: Struts



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/20/18

Job Tracking No:

Due Date: 7/17/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: 646.9900 rev nc1 IPP REV:A NEW ISSUE 12-09-19 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea	7/17/18	7/17/18	0.00	0.00	Start Up Machining-1		
110	Doosan	12 pcs	7/17/18	7/17/18	0.00	2.36	Doosan		
120	QC	12 pcs	7/17/18	7/17/18	0.00	0.00	QC2 Machining-1		
170	QC	12 pcs	7/17/18	7/17/18	0.00	0.00	QC8 Machining-1		
180	Outsource	12 pcs	7/17/18	7/17/18			ATG001-VC		
190	Packaging	12 pcs	7/17/18	7/17/18	0.00	0.00	Packaging2		
200	QC	12 pcs	7/17/18	7/17/18	0.00	0.00	QC5		
210	Packaging	12 pcs	7/17/18	7/17/18	0.00	0.00	Packaging3-1		
220	QC21-SA	12 Ea	7/17/18	7/17/18	0.00	0.00	QC21		

Part Op 110 - *** CUT BLANK ON CHOP SAW AT 24.030" LONG*** TURN AS PER DWG DWG REV: _____ FOLIO
Descriptions: REV: _____ DEBURR

180 - Issue P/O to ATG : 240310 Hard Anodize, Color Black and Prime as per Dwg 646.9900 rev. N/C

190 - Ensure certificate of conformity is attached

210 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R0.563	6061-T6 Round Bar .563	25.2000 ft (2.1 ea)	90-Start up Operation	5090369

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6R0.563	25	90	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Strut	0.563Inches $\pm$ 0.010	0.573 0.553		
2	Strut	0.190Inches $\pm$ 0.010	0.200 0.180		
3	Strut	0.275Inches $\pm$ 0.010	0.285 0.265		
4	Strut	24.000Inches $\pm$ 0.030	24.030 23.970		

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5	Strut	0.201Inches + 0.005 - 0.001	0.206 0.200
6	Strut	45.0Angle $\pm$ 0.5	45.5 44.5

Plex 6/20/18 10:32 AM Dart.lajeunesse.marie



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S098117



Part: 646.9910

Job No: 179588

Serial No/Batch: S098117

Revision: nc1

Inspector:

Exp Date:

Instructions:

Date: 08/01/18



Dart Aerospace Ltd.
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Hawkesbury, ON
K6A 1K7
Canada

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PURCHASE ORDER **PO040716**

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

PO No: PO040716
PO Date: 8/10/18
Due Date: 8/24/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Attention: Lalande, Marc-Andre

Via: Ground
Pymt Terms: Net 30

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Freight Terms:
Special Comments:

Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	175629	C2-1-1	Manual Release Knob -Issue P/O to ATG : PO -ANODIZE COLOR RED, PER IAW MIL-A- 8625 TYPE-2 CLASS- 2, Water sealant -Certificate of Conformity is required	Firmed	-	8/15/18	20 pcs	0 pcs	20 pcs	\$7.60/pcs	\$152.00
20 X AUG 14 2018											
Line Item Note **super rush **											
2	179588	646.9910	Struts Issue P/O to ATG : Hard Anodize, Color Black and Prime as per Dwg 646.9900 rev. N/C	Firmed	-	8/20/18	12 pcs	0 pcs	12 pcs	\$14.75/pcs	\$177.00
12 X AUG 17 2018											
Line Item Note ** another rush **											
3	181382	647.1612	Splice Plate Issue P/O ATG, balck anodize and prime as per dwg 647.1612 Rev. A	Firmed	-	8/24/18	60 pcs	0 pcs	60 pcs	\$8.25/pcs	\$495.00
60 X AUG 17 2018											
4	181416	647.1810	Nose Door Doubler Outsource process- Anodize per QSI017 4.1.10.1 ISSUE P/O: HARD ANODIZE, COLOR BLACK AS PER DWG.(SEE NOTE 2)	Firmed	-	8/24/18	40 pcs	0 pcs	40 pcs	\$10.85/pcs	\$434.00
Grand Total:										\$1,258.00	

Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 8/14/18 10:18 AM dart.tsimiklis.chrisoula



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 915808

Date: 17-Aug-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
DAS 61 9-89 12 ea	Part: 646.9910 Struts Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 23564	Rev: NC PO: PO040716 Line: 2	
60 ea	Part: 647.1612 Splice Plate Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 23565	Rev: A PO: PO040716 Line: 3	
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>17/8/18</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			

Made in Canada.

